



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.9602

Job Sheet 205588



Part No: 646.9602

Job Qty: 4 pcs

Part Name: Lower Cutter Assembly High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/20

Job Tracking No:

Due Date: 1/31/20

Created By: Jennifer Renwick

Type: ~~SOLD~~ Return

Description: RA11 - Qty 4 rework

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Rework - 1 - Startup Returns	4 pcs	1/31/20		0.00	0.00	QC 6 - 40 - S		JAN 23 2020
							QC 6 - 61 - S		
							QC 6 - 68 - S	DAS 81	
							QC 6 - 9 - S	9-89	
							QC 6 - 81 - S		
125	Rework - 2 - B4B	4 pcs	1/31/20		0.00	1.33	Spray Paint - 1		DAS 41 FEB 08 2020
							Spray Paint - 2	3-89	
							Spray Paint - 3		
							Spray Paint - 4		
130	QC 5	4 pcs	1/31/20		0.00	0.00	QC 5 - 10		FEB 13 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18	DAS	
							QC 5 - 19	81	
							QC 5 - 22	9-89	
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
135	Rework - 3 - B4B	4 pcs	1/31/20		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

Plex 1/20/20 10:30 AM Dart.Renwick.Jennife



Container No: S249973



Part: 646.9602

Job No: 205588

Serial No/Batch: B109598

Revision: N/C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Newbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/23/20

			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
140	Packaging 3-1 - Stock - B4B	4 pcs ✓	1/31/20	0.00 0.00
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B ✓	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	

DAS
80
9-89

CK037

				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150 QC 21 - SA	4 pcs ✓	1/31/20	0.00 0.00	QC 21 - SA - 21 ✓	CCK037
				QC 21 - SA - 70 DAS	FEB 16 2020
				QC 21 - SA - 53 21	
Part Op 125 - 1-Rework as per RA11 2- Touch up primer as per MPP-172 Primer batch # <u>9523C137</u> Descriptions: 130 - (QC5- Inspect part completeness to step on W/O) 135 - (Pac3-Identify as per DWG & Stock Location: _____) Re identify and stock as per RA11 140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER IAW MPP-120*** 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
646.9602	Lower Cutter Assembly High	4 pcs (1 ea)	100-Rework - 1 - Startup Returns	5108572	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Rework - 1 - Startup Returns	646.9602	4	17	0	
Part Specifications					
Specifications could not be found.					

Plex 1/20/20 10:30 AM Dart.Renwick.Jennifer

Inspection Sheet Complete

RA112628 / RA11

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
646.9602	B109598	5	☒ Yes	☒ Yes	☐ Yes	☒ Yes	DAMAGED/REPAIRABLE	205517 205588 Qty 4	Three of five have minor damage, four are missing primer. Buff out parts with damage, touch-up with primer, ID with new batch and return to stock at Rev N/C. 1) Good, no re-work to do. 2) Minor Dmg, +touch ups to do 3) Minor Dmg, +touch ups to do 4) Minor Dmg, +touch ups to do 5) Touch ups only to do. Parts labelled within the box.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: AT

Date: 27-Sep-19

New Container
S108572.

Qty 1 - Good as is → 205517
Qty 4 - Rework: 205588

Jennifer Renwick

From: Valerie Miller
Sent: Monday, January 13, 2020 10:53 AM
To: Jennifer Renwick
Subject: RE: RA11

Hey there,
Yeah so the 1) part is the only part with no re-work to be done. This can be placed into stock at Rev. N/C
Thanks,
Val

From: Jennifer Renwick <jrenwick@dartaero.com>
Sent: Monday, January 13, 2020 10:50 AM
To: Valerie Miller <vmiller@dartaero.com>
Subject: FW: RA11

Hi Val,

Can you please confirm if we should do all 5 kits with re-work ops as per Dan below? Or is 1 of the 5 kits good? The below is kind of confusing.

		0
	Work order instructions	
	Three of five have minor damage, four are missing primer. Buff out parts with damage, touch-up with primer, ID with new batch and return to stock at Rev N/C. 1) Good, no re-work to do. 2) Minor Dmg,+touch ups to do 3) Minor Dmg,+touch ups to do 4) Minor Dmg,+touch ups to do 5) Touch ups only to do. Parts labelled within the box.	

Thank you!
Jen

From: Daniel Paquette <dpaquette@dartaero.com>
Sent: Thursday, January 09, 2020 10:56 AM
To: Jennifer Renwick <jrenwick@dartaero.com>
Subject: RA11